

products and services for the galvanising industry

SECTIO	ON 1: Identification	
1.1.	Product identifier	
Product f	orm	: Mixture
Product r	name	: Flux Zinc
1.2.	Recommended use and restrictions	s on use
Smelting	/ deoxidizing agent for hot dip galvaniz	ing kettles.
1.3.	Supplier	
SOPRIN Via dell'II 31052 M T (+39) 0 soprin@s	S.r.l. ndustria 106 aserada Sul Piave (TV) - Italy 422 521025 - F (+39) 0422 521060 soprin.it (Alessandro Padovan)	
1.4.	Emergency telephone number	
Emergen	cy number	: (+39) 0422 521025
SECTIO	ON 2: Hazard identification	
2.1.	Classification of the substance or r	nixture
Classific	ation (GHS-US/ CAN)	
Skin corr Serious e	osion/irritation Category 2 eye damage/eye irritation Category 2	H315 H319
Full text of	of H statements : see section 16	
2.2.	GHS Label elements, including pre-	cautionary statements
GHS-US	CAN labeling	
Hazard p	ictograms	
Signal wo	ord	: Danger
Hazard s	tatements	: H315 - Causes skin irritation H319 - Causes serious eye irritation
Precautio	nary statements	<ul> <li>P264 - Wash thoroughly after handling</li> <li>P280 - Wear protective gloves/protective clothing/eye protection/face protection</li> <li>P302+P352 - IF ON SKIN: Wash with plenty of water</li> <li>P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing</li> <li>P332+P313 - If skin irritation occurs: Get medical advice/attention</li> <li>P337+P313 - If eye irritation persists: Get medical advice/attention</li> <li>P362+P364 - Take off contaminated clothing and wash it before reuse</li> </ul>

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-US/CAN)

No data available

## **SECTION 3: Composition/Information on ingredients**

- 3.1. Substances
- Not applicable

3.2.	Mixtures

Name	Product identifier	%	Classification (GHS-CA)	<b>GHS-US</b> classification
Ammonium chloride	(CAS No) 12125-02-9	30 - 32.5	Acute Tox. 4 (Oral), H302 Eye Irrit. 2, H319 Comb. Dust	Acute Tox. 4 (Oral), H302
Ammonium nitrate	(CAS No) 6484-52-2	15 - 16.5	Ox. Sol. 3, H272 Eye Irrit. 2A, H319	Ox. Sol. 3, H272 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

# Flux Zinc

Safety Data Sheet

SECTION 4: First-aid measures	
4.1. Description of first aid measures	
First-aid measures after inhalation	Remove to open air. In the event of breathing difficulties, get medical advice/attention
First-aid measures after skin contact	Remove contaminated clothing. Wash immediately with plenty of water. If irritation persists, get medical advice/attention. Wash contaminated clothing before using it again.
First-aid measures after eye contact	Remove contact lenses, if present Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.
First-aid measures after ingestion	Get medical advice/attention. Induce vomiting only if indicated by the doctor. Never give anything by mouth to an unconscious person, unless authorised by a doctor.
4.2. Most important symptoms and effects	s, both acute and delayed
Symptoms/injuries after inhalation	Vapour inhalation may moderately irritate the upper respiratory tract.
Symptoms/injuries after skin contact	Causes skin irritation.
Symptoms/injuries after eye contact	Causes eye irritation.
Symptoms/injuries after ingestion	Ingestion may cause health problems, including stomach pain and sting, nausea and sickness.
4.3. Immediate medical attention and spec	ial treatment, if necessary
No additional information available	······································
SECTION 5: Fire-fighting measures	
5.1. Suitable extinguishing media	
Suitable extinguishing media	Use water only. Do not attempt to smother the fire. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.
5.2. Unsuitable extinguishing media	
Unsuitable extinguishing media	Do not use salt water, dry chemical, carbon dioxide, steam or foam.
5.3. Specific hazards arising from the hazards	ardous product
Fire hazard	If large quantities of the product are involved in a fire, they can make it considerably worse. Do not breathe combustion products.
Explosion hazard	May be explosive in contact with flammable or organic substances during fire.
5.4. Special protective equipment and pre	cautions for fire-fighters
Firefighting instructions	In the case of fire, use jets of water to cool the containers to prevent the risk of explosions (product decomposition and excess pressure) and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Remove all containers containing the product from the fire, if it is safe to do so.
Protection during firefighting	Firefighters should wear full protective gear.
SECTION 6: Accidental release measu	ires
6.1. Personal precautions, protective equi	pment and emergency procedures
If there are no contraindications, spray powder with protective equipment referred to under Section 8 o indications apply for both processing staff and those	n water to prevent the formation of dust. Wear suitable protective equipment (including personal f the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These se involved in emergency procedures.
6.2. Methods and materials for containme	nt and cleaning up
For containment	Stop the flow of material, if this is without risk.
Methods for cleaning up	Collect the leaked product and place it in containers for recovery or disposal. If there are no contraindications, use jets of water to eliminate product residues.
	Make sure the leakage site is well aired. Evaluate the compatibility of the container to be used, by checking section 10. Contaminated material should be disposed of in compliance with the provisions set forth in Section 13.
6.3. Reference to other sections	
No additional information available	
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.
7.2. Conditions for safe storage, including	any incompatibilities
Storage conditions	Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials.

# Flux Zinc

Safety Data Sheet

## SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

Ammonium chloride (12125-02-9)					
USA - ACGIH	ACGIH TWA (mg/m³)	10 mg/m <sup>3</sup> (fume)			
USA - ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
Canada (Quebec)	VECD (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
Canada (Quebec)	VEMP (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (fume)			
Alberta	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
Alberta	OEL TWA (mg/m³)	10 mg/m <sup>3</sup> (fume)			
British Columbia	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
British Columbia	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Manitoba	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
Manitoba	OEL TWA (mg/m³)	10 mg/m³ (fume)			
New Brunswick	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
New Brunswick	OEL TWA (mg/m³)	10 mg/m <sup>3</sup> (fume)			
New Foundland & Labrador	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
New Foundland & Labrador	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Nova Scotia	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
Nova Scotia	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Nunavut	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
Nunavut	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
Northwest Territories	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Ontario	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
Ontario	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Prince Edward Island	OEL STEL (mg/m <sup>3</sup> )	20 mg/m³ (fume)			
Prince Edward Island	OEL TWA (mg/m³)	10 mg/m <sup>3</sup> (fume)			
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
Saskatchewan	OEL TWA (mg/m³)	10 mg/m³ (fume)			
Yukon	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (fume)			
Yukon	OEL TWA (mg/m³)	10 mg/m <sup>3</sup> (fume)			

o.z. Exposure controis	
Appropriate engineering controls	: Local exhaust and general ventilation must be adequate to meet exposure standards.
Hand protection	: Use impervious gloves such as neoprene, nitrile, or rubber for hand protection.
Eye protection	: Wear protective airtight goggles.
Skin and body protection	: Wear suitable working clothes.
Respiratory protection	: If airborne concentrations are above the applicable exposure limits, use NIOSH approved respiratory protection.

## SECTION 9: Physical and chemical properties 9.1. Information on basic physical and chemical properties

5.1. Information on basic physical and ci		incar properties
Physical state	:	Solid
Color	:	Dark grey
Odor	:	Odorless
Odor threshold	:	No data available
рН	:	No data available
Relative evaporation rate (butyl acetate=1)	:	No data available
Relative evaporation rate (ether=1)	:	No data available
Melting point	:	No data available
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	> 500 °C
Auto-ignition temperature	:	400 °C

## Flux Zinc Safety Data Sheet

Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Vapor pressure at 50 °C	: No data available
Relative density	: 0.63
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available

#### 9.2. **Other information**

No additional information available

SECTION	10. Stabilit	v and reactivity	,
	TV. Otabilit	ly and reactivity	7

#### Reactivity 10.1.

### No additional information available

#### 10.2. **Chemical stability**

The product is stable at normal handling and storage conditions.

#### Possibility of hazardous reactions 10.3.

The powders are potentially explosive when mixed with air.

### AMMONIUM CHLORIDE

Violent reaction under influence of oxidising agents. Incompatible with bases. It reacts with nitrite.

#### 10.4. **Conditions to avoid**

Avoid environmental dust build-up, moisture and sources of heat.

Store in well sealed containers out of contact with reducing agents, combustibles and metal powders to avoid explosive reactions and fires.

#### Incompatible materials 10.5.

AMMONIUM CHLORIDE: Water, bromine trifluoride and pentafluoride, iodine heptafluoride, potassium chlorate, alkalis, alkaline carbonates, acids, lead and silver salts.

### AMMONIUM NITRATE

Reducing agents, strong acids and bases, metal powders, combustible materials, chromates, zinc, copper and copper alloys, chlorates.

: Not classified

#### Hazardous decomposition products 10.6.

AMMONIUM CHLORIDE: nitric oxide, ammonia and hydrochloric acid. AMMONIUM NITRATE: nitric oxides, oxygen.

SECTION 11: Toxicological information				
11.1.	Information on toxicological effects			
Acute to	oxicity (oral)	: Not classified		
Acute to	oxicity (dermal)	: Not classified		

		( )	
Acute	toxicity	(inhalation	)

Ammonium nitrate (6484-52-2)		
LD50 oral rat	2217 mg/kg	
LC50 inhalation rat (mg/l)	> 88.8 mg/l/4h	
Ammonium chloride (12125-02-9)		
LD50 oral rat	1650 mg/kg	
Skin corrosion/irritation	: Causes skin irritation.	
Serious eye damage/irritation	: Causes serious eye irritation.	
Respiratory or skin sensitization	: Not classified	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
Specific target organ toxicity – single exposure	: Not classified	
Specific target organ toxicity – repeated exposure	: Not classified	
Aspiration hazard	: Not classified	
10/12/2018 SDS1507	EN (English US)	4/6

SECTION 12: Ecological information				
12.1. Toxicity				
Aquatic acute :	Not classified			
Aquatic chronic :	Not classified			
Ammonium nitrate (6484-52-2)				
BCF fish 1	(no bioaccumulation expected)			
Log Pow	-3.1 (at 25 °C)			
Ammonium chloride (12125-02-9)				
LC50 fish 1	209 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [static])			
12.2. Persistence and degradability				
No additional information available				
12.3. Bioaccumulative potential				
Ammonium nitrate (6484-52-2)				
BCF fish 1	(no bioaccumulation expected)			
Log Pow	-3.1 (at 25 °C)			
12.4. Mobility in soil				
Ammonium nitrate (6484-52-2)				
Log Pow	-3.1 (at 25 °C)			
12.5. Other adverse effects				
Ozone :	Not classified			

SECTION 13: Disposal considerations			
13.1.	Disposal methods		
Product/	Packaging disposal recommendations	Dispose of contents/container in accordance with local/regional/national/international regulations.	
SECTI	ON 14: Transport information		
14.1.	Basic shipping description		
In accor	dance with TDG		
TDG			
Not regu	lated for transport		
14.2.	Transport information/DOT		
DOT			
Not regu	lated for transport		
14.3.	Air and sea transport		
IMDG			
Not regu	lated for transport		
IATA			

Not regulated for transport

SECTION 15: Regulatory information
15.1 Canada National regulations
Ammonium nitrate (6484-52-2)
Listed on the Canadian DSL (Domestic Sustances List)
Ammonium chloride (12125-02-9)
Listed on the Canadian DSL (Domestic Sustances List)
15.2. US Federal regulations
Ammonium nitrate (6484-52-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on the United States TSCA (Toxic Substances Control Act) inventory

# Flux Zinc

## Safety Data Sheet

Ammonium chloride (12125-02-9)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory				
CERCLA RQ	5000 lb			
15.3. US State regulations				
Ammonium nitrate (6484-52-2)				
U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List				
Ammonium chloride (12125-02-9)				
U.S Massachusetts - Right To Know List U.S Minnesota - Hazardous Substance List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List				

## **SECTION 16: Other information**

### Full text of H-phrases:

H272	May intensify fire; oxidizer
H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product