



INDUSTRIES, INC.
www.orbitndt.com
440.243.3311

January 1st, 2017

Valued Orbit Customers
 Attention: Purchasing

Our minimum pricing per unique part number is as follows:

Inspection		Minimum Charge
Nital Etch: 100% with bake < 24 hours		\$160.00 per unique part number
24 Hour bake (if available)		\$450.00 per unique part number
Stress Relieve (no bake)		\$160.00 per unique part number
Local Nitric Acid Etch (no bake)		\$160.00/hour (½ hour minimum, invoiced in ¼ hour increments thereafter)
Local Nitric Acid Etch (with bake)		\$160.00/hour (½ hour minimum + \$160.00 for bake)
Ammonium Persulfate		\$160.00/hour (½ hour minimum, invoiced in ¼ hour increments thereafter)
Penetrant Inspection: 100%		\$125.00 per unique part number
Local Inspection**		\$125.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Pre-Penetrant Etch		\$125.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Cleaning		\$75.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Technique Card		\$75.00 per unique part number
Magnetic Particle Inspection: 100%		\$125.00 per unique part number
Local Inspection**		\$125.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
De-Mag		\$75.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Cleaning		\$75.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Technique Card		\$75.00 per unique part number
Ultrasonic		
Immersion Inspection		\$160.00 per unique part number
Contact Inspection		\$225.00 per unique part number
Witnessed and/or GSI		\$160.00/hour (\$225.00 minimum, invoiced in ¼ increments thereafter)
Cleaning		\$75.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Technique Card		\$125.00 per unique part number
Miscellaneous Services		
Cutting		\$75.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Grinding		\$95.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
Red Dye		\$250.00 per unique part number
Repair		\$125.00 per unique part number
Special Packaging		\$95.00/hour (½ hour minimum, invoiced in ¼ increments thereafter)
**Pricing includes cleaning		

Orbit Industries would like to thank our customers for the continued opportunity to provide them with superior Nondestructive Testing solutions. We wish to continue building strong relationships as we move forward into the new year.

Send it into OrbitSM

Orbit Industries, Inc. • 6840 Lake Abram Dr. • Middleburg Hts., OH 44130

OrbitNDT-Bedford Heights, Inc. • 23800 Corbin Dr. Unit B • Bedford Hts., OH 44128

OrbitNDT-PA, Inc. • 2456 Petroleum Center Rd. • Titusville, PA 16354

OrbitNDT-NJX, Inc. • 2058 South Bailey Rd. • North Jackson, OH 44451

OrbitNDT-DNK, Inc. • 830 Brigham Rd. • Dunkirk, NY 14048

