

# **HMS** INDUSTRIES

## HMS PPAP (Production Part Approval Process) Includes:

- PPAP Design Record (drawing w/ revision level)
- PPAP Engineering Change Documents
- PPAP Customer Engineering Approval
- PPAP Design FMEA
- PPAP Process Flow Diagrams
- PPAP Process FMEA
- PPAP Control Plan
- PPAP MSA
- PPAP Dimensional Results
- PPAP Material, Performance Test Results
- PPAP Initial Process Studies
- PPAP Lab Documentation
- PPAP Appearance Approval Report
- PPAP Sample Product
- PPAP Master Sample
- PPAP Checking Aids
- PPAP Records of Compliance
- PPAP PSW
- PPAP Bulk Materials Checklist
- PPAP IMDS Approval Number
- PPAP Material Report from Factory or 3<sup>rd</sup> Party Laboratory
- PPAP Capacity Commitment Report
- PPAP Material, Coating, and Heat Treat Certificaitons